

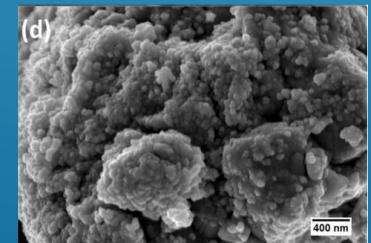
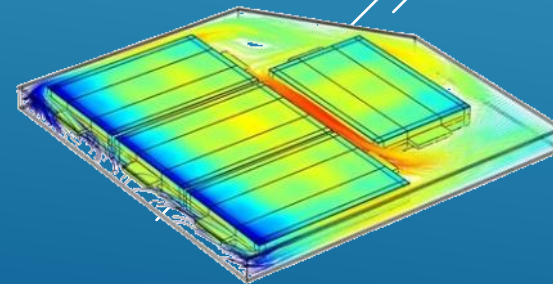
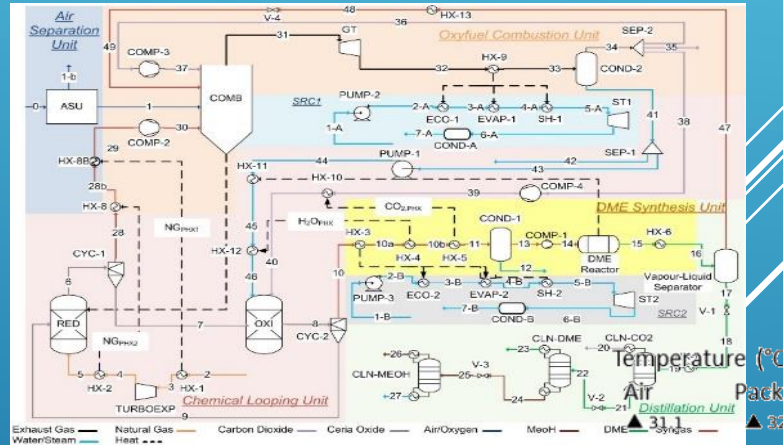


POLITECNICO DI TORINO



CO₂ Circle Lab

H2@POLITO





POLITECNICO DI TORINO



Polito, IIT and ENVIPARK H2 LABS

Environment Park



ENERGY CENTER

ENGINEERING CAMPUS



Cittadella Politecnica



SUSTAINABLE MOBILITY CAMPUS

Mirafiori

H2 @ POLITO

5

Involved Departments



100+

Research Projects



100+

Researchers



1500 mq

Labs



Focused collaborations:



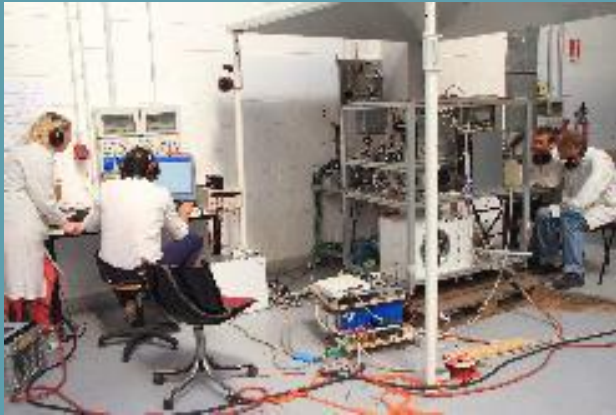
LABS



POLITECNICO
DI TORINO



ISTITUTO
ITALIANO DI
TECNOLOGIA



Test area at Environment Park

Test area at departments labs

Test area at Energy Center Lab

- ✓ Test benches for several H₂/FC activities
 - Fuel cells single cell and stacks (LT and HT)
 - Electrolyzers (LT and HT)
 - Alternative H₂ production processes (chemical looping, photocatalysis, biochemical processes)
 - Balance Of Plant components
- ✓ Test benches for processes CO₂/H₂
 - CO₂ capture
 - CO₂ reduction
 - CO₂ and H₂ storage (HT e HP)

RICERCA

The **Polytechnic of Turin [POLITO]** has been active for 30 years in research on hydrogen processes and technologies.

Founding member of Hydrogen Research Europe (2007) and member of H2IT, it is the coordinator of around 10 projects in the European FCH-JU Platform and partner of about 30 projects in the same Platform.

The research activities are focused on:

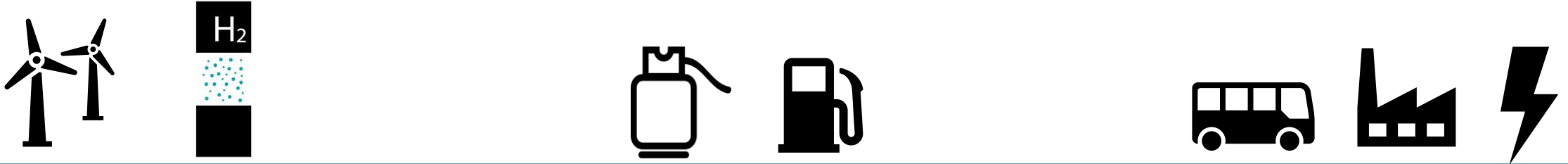
- **electrolysis from renewable sources**
- **new pathways for Green hydrogen production (chemical looping, photo-catalysis, biochemical routes)**
- **hydrogen mobility (storage and HRS)**
- **fuel cells LT and HT**
- **generation of synthetic chemicals in association with the capture of CO₂.**
- **system integration (e.g. with batteries)**

In these areas the activities develop from test and modeling to the creation of prototypes and technological demonstrators.

In the hydrogen field, POLITO collaborates with major national companies in the development of innovative solutions, including SNAM, ITALGAS, ENEL, ENI, IREN, CVA, SMAT, ASJA, ACEA, STELLANTIS, PUNCH.



AN EFFORT ALONG THE VALUE CHAIN...



PRODUCTION

- Electrolysis (low T, high T)
- Blue hydrogen - CCS technologies
- Bio-based processes (thermal, biological)
- Fotocatalisi
- Solar-assisted chemical looping

STORAGE AND DISTRIBUTION

- Compression
- Ad/Absorption on solid matrix
- Underground storage
- Injection in NG networks
- LOHC / NH₃

FINAL USES

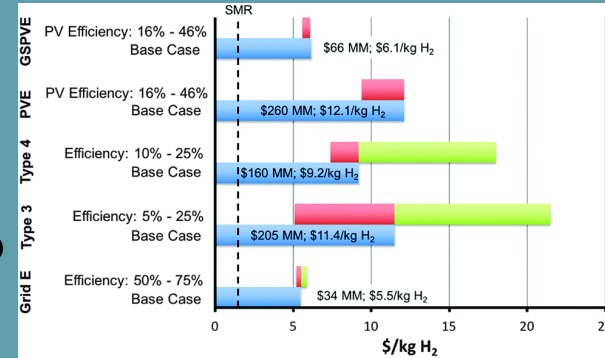
- Industrial feedstock
- Mobility/transportation
- Hydrogen/FC to power
- Syntetic chemicals
- Solar fuels
- Residential energy uses
- Grid services



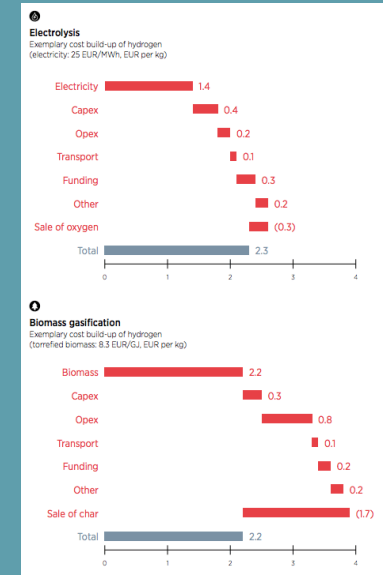
SERVICES



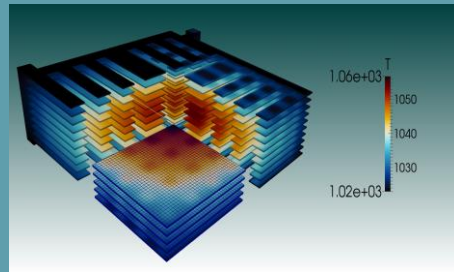
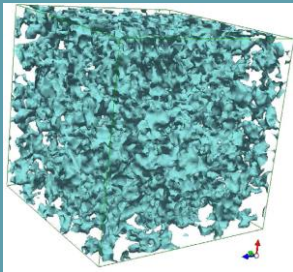
Test and experimental services



Feasibility studies, strategic consultancy, scenario analysis



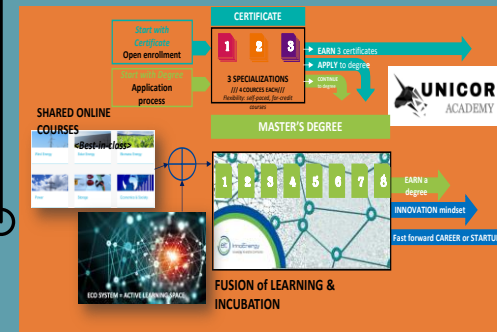
Modeling



Prototyping

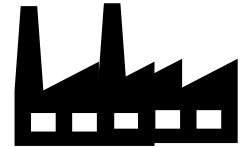


Training



... AND ON SEVERAL TRLS: FROM CONCEPT TO THE MARKET

Experimental



SWOT	
Strength - Strength Competitiveness on a cost/per unit of energy basis - Low maintenance costs vs. solar	Weakness - Large initial outlay - Technical challenges – optimising duty cycle - Competition with photovoltaics
Opportunities - Market for remote industrial/mining communities - 70% of regulating stations in the northern USA use onsite hydrogen production	Threats - Competition with photovoltaic technology - Global trend towards the growth of environment, social and governance/ socially responsible investments (ESG/ SRIs)

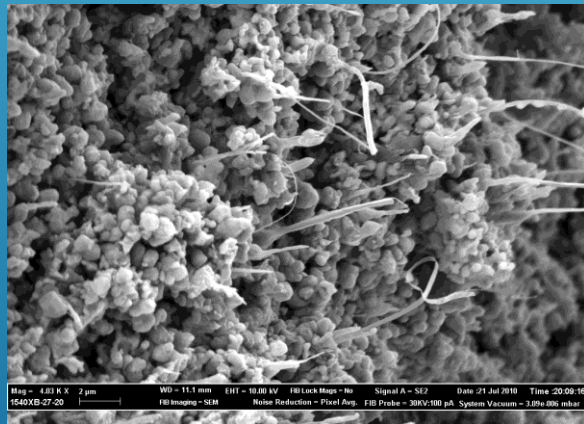
Modeling



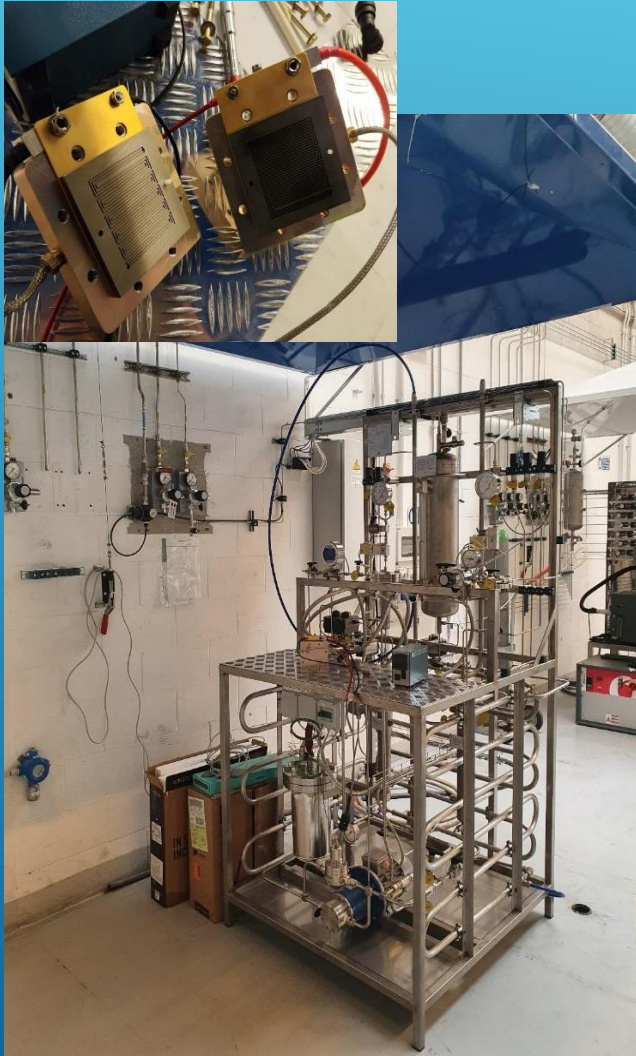
H2 @ POLITO

FROM LAB (LOW TRL) ...

... to industrial plants (high TRL)



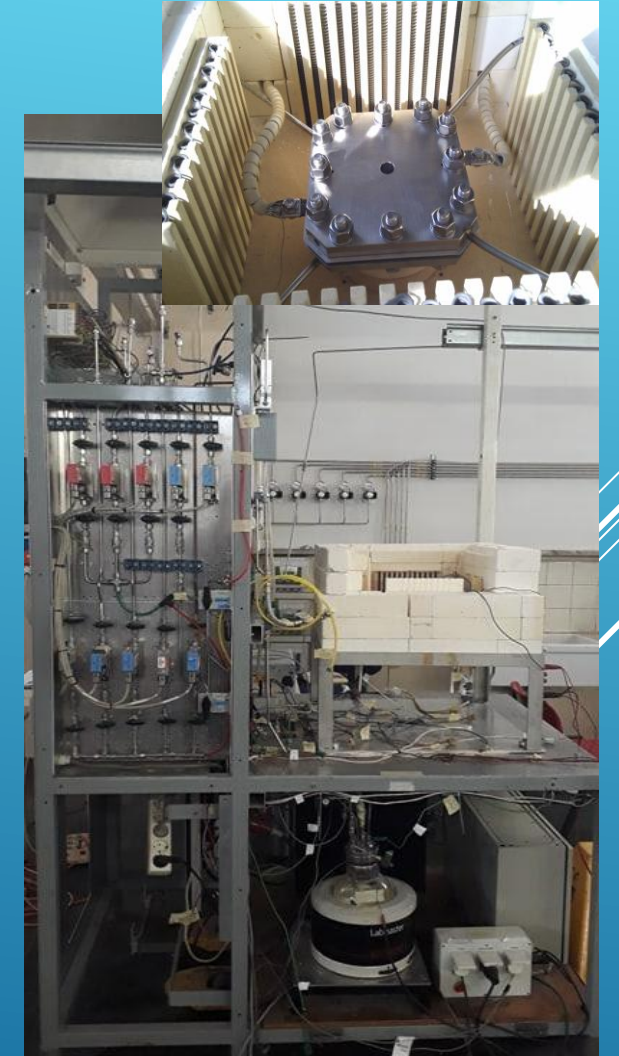
ELECTROLYSIS



Alkaline and PEM single cells and stacks



High pressure PEM stacks



SOEC (ceramic) single cells and stacks



CSP-fed chemical looping for H₂O/CO₂ splitting

Converting emissions (CO₂/H₂O) into fuels through solar energy. Solar thermo-chemical looping (STC) cycles of redox materials (metal oxides: ceria, perovskites) that can act as oxygen carriers for the thermochemical cycle. The process can be enhanced by biomethane injection

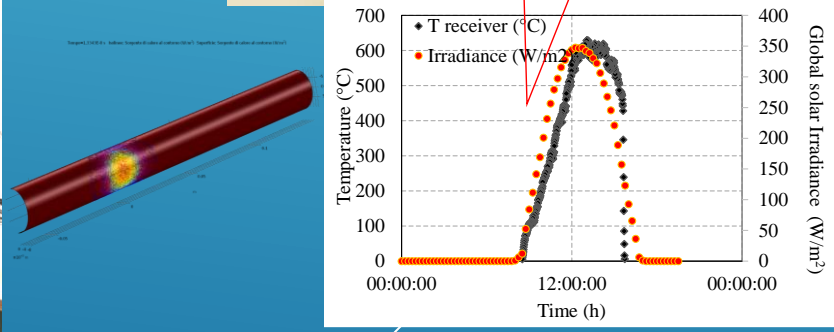
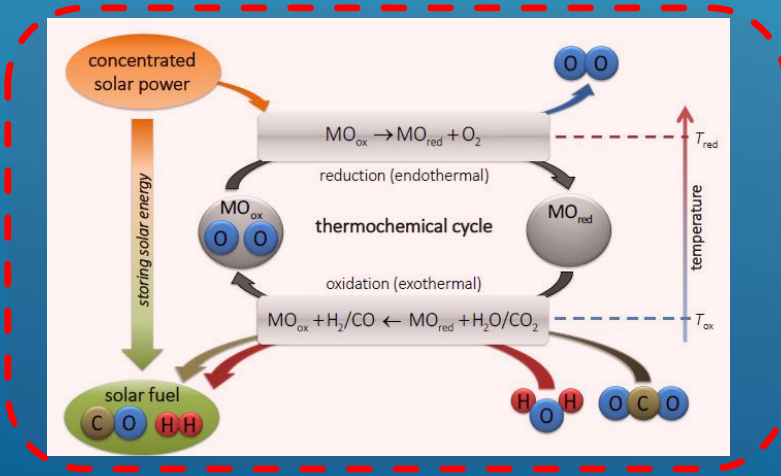
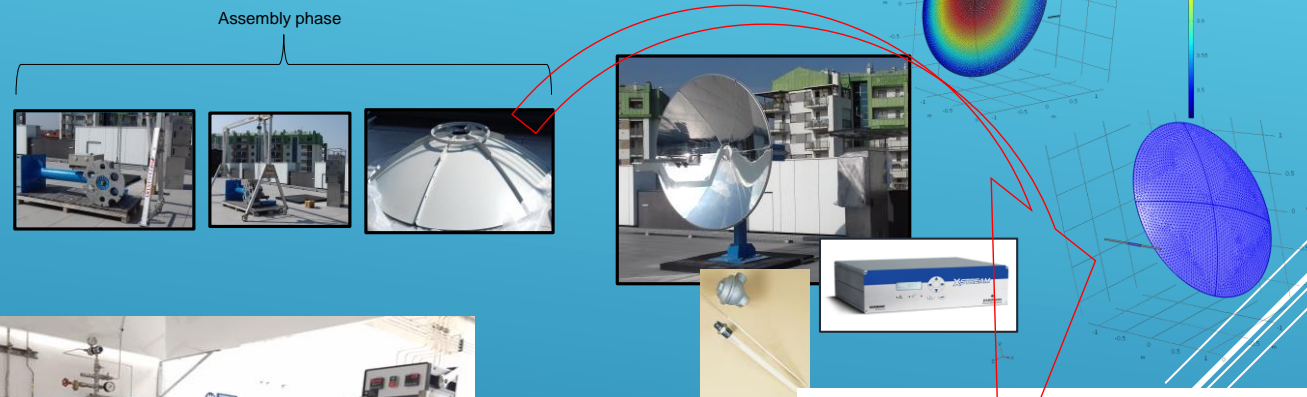
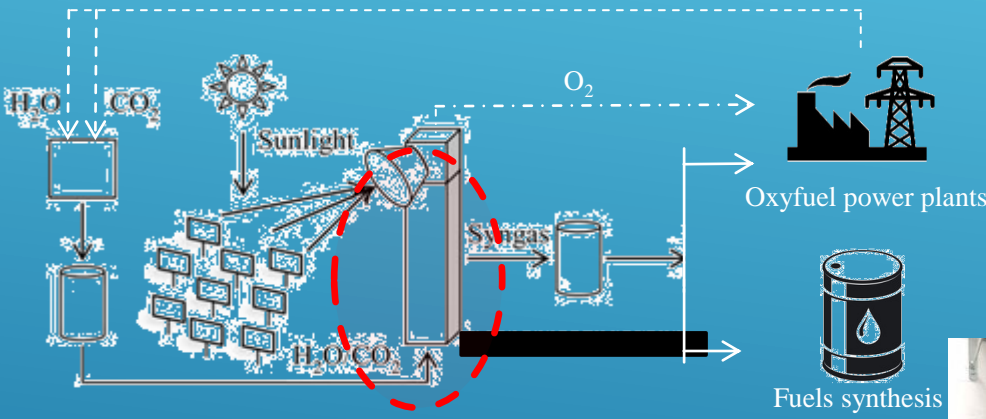
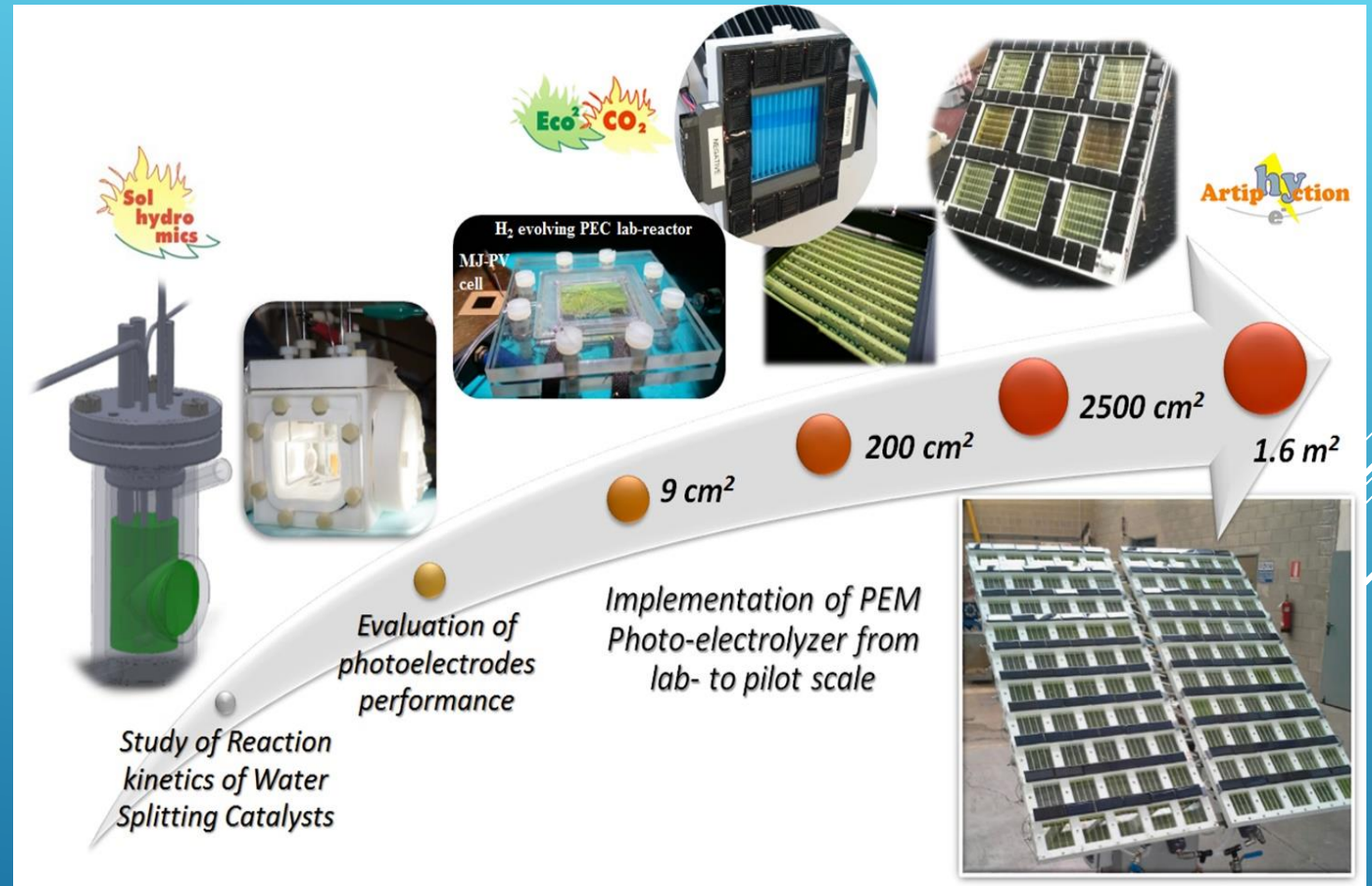


PHOTO-CATALYSIS



Test-bench for photo-electrochemical tests





BIO-CHEMICAL



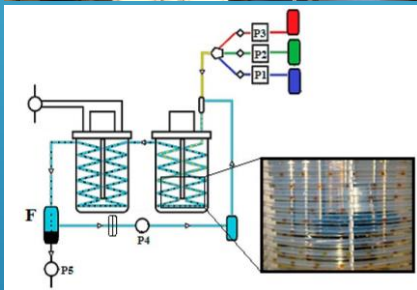
Organic matrices pre-treatment pilot plants



Membranes filtration plant

FUEL CELL: FROM CATALYST TO SINGLE CELL TESTING

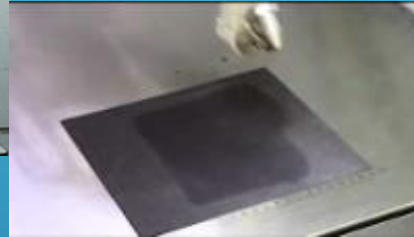
Material synthesis (scalable processes)



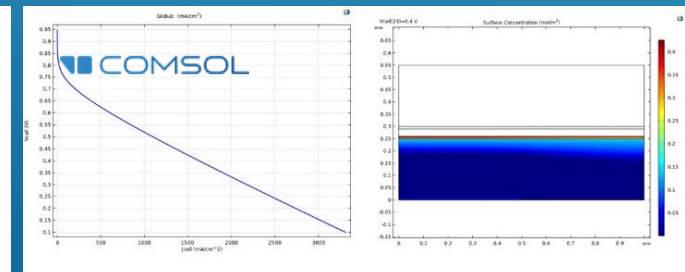
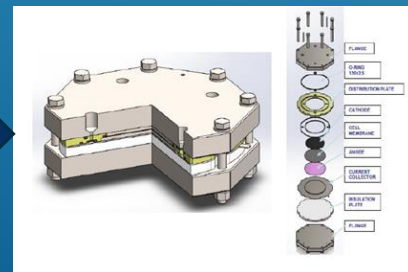
Material screening



Electrode optimization with automatic deposition



Cell design, simulation and optimization

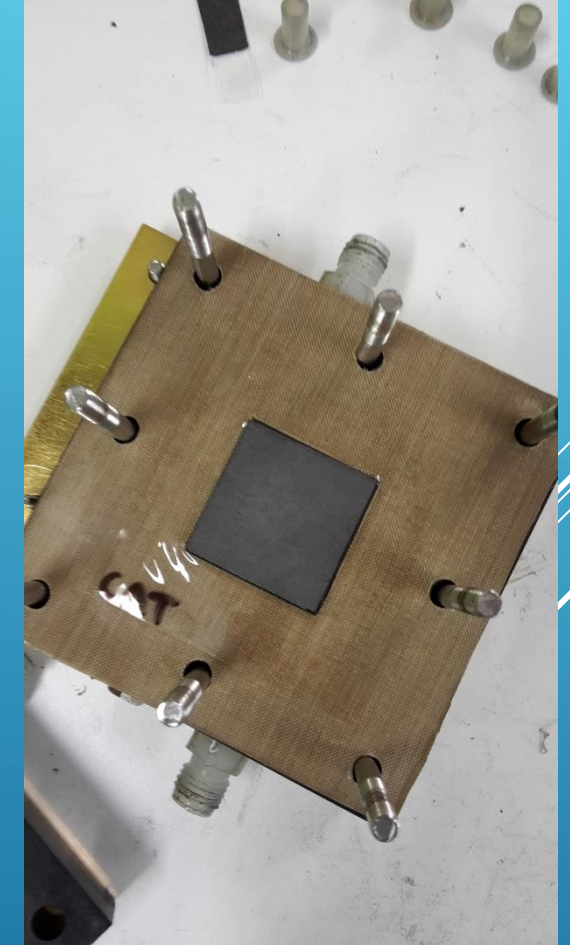
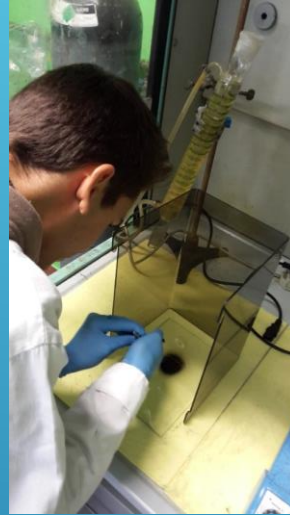
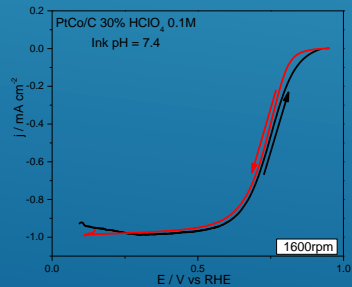
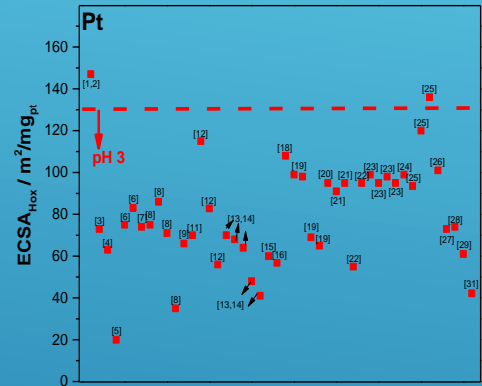


Electrochemical test-bench





MEA fabrication (from ink formation to MEA assembly) each step is crucial!!



Ionomer to catalyst optimization

Ink dispersion

Spray Deposition

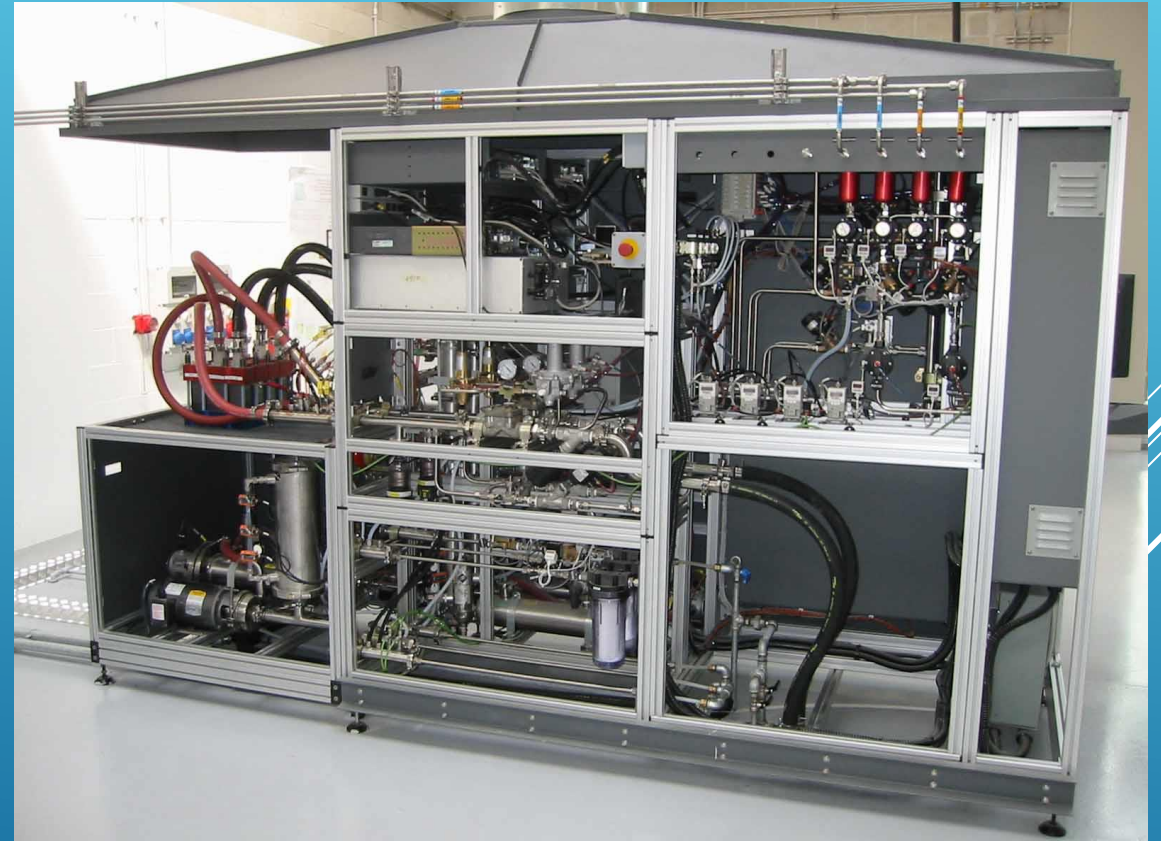
Hot Pressing

Assembling and Compressing

FUEL CELL TESTING: LOW TEMPERATURE



PEMFC stack testing



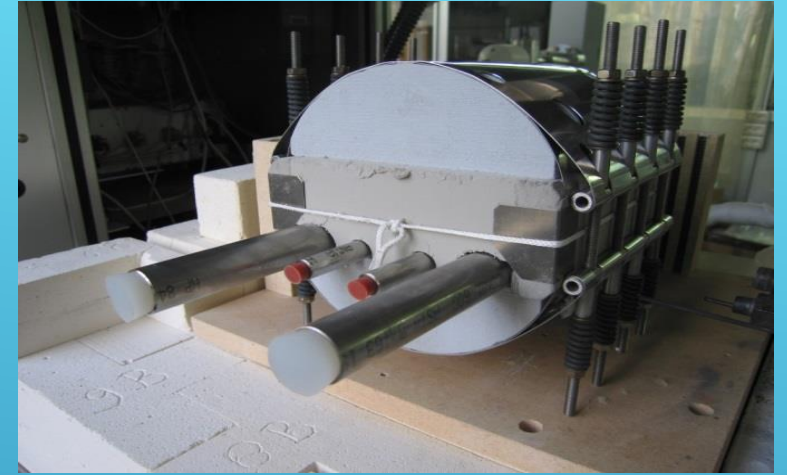
PEMFC test bench



FUEL CELL TESTING: HIGH TEMPERATURE



SOC single cell testing



SOFC stack test bench

THERMO-CATALYTIC PROCESSES



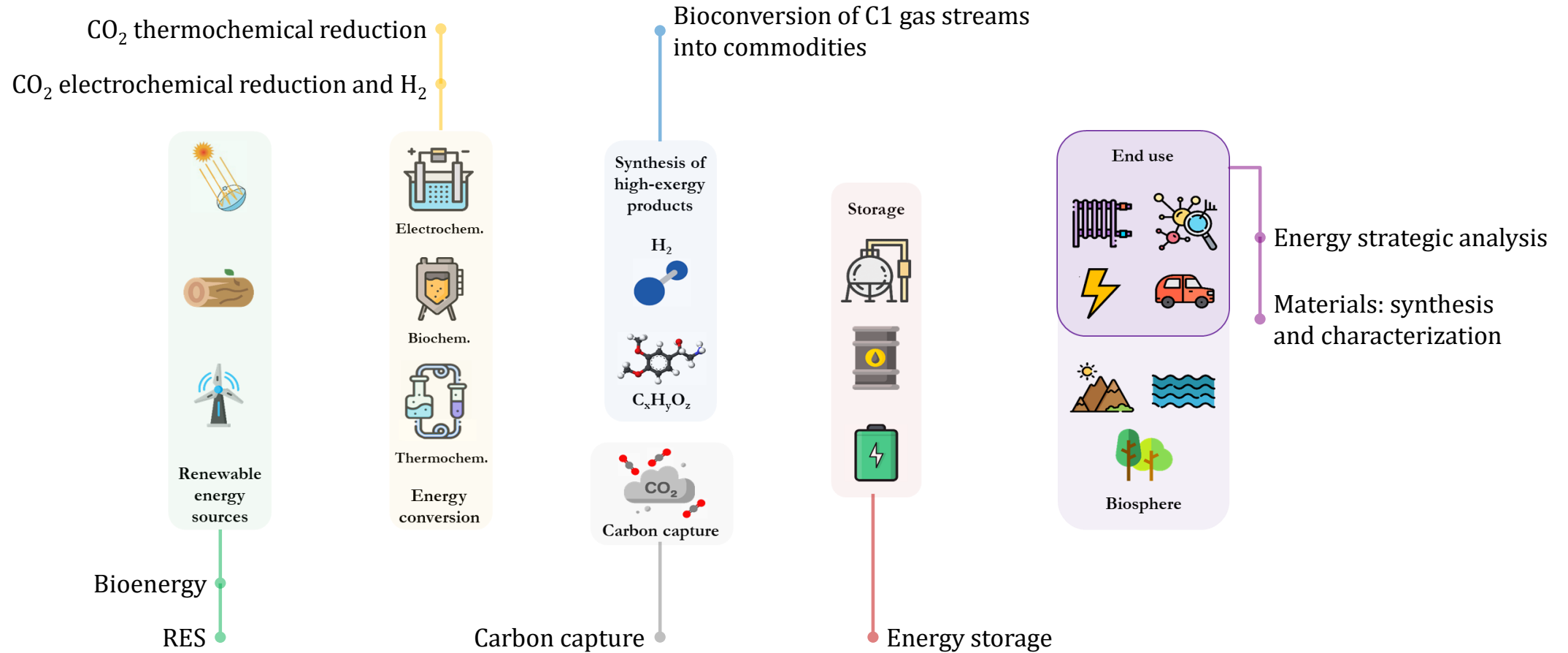
Reactor system for thermo-catalytic tests



Production of synthetic chemicals through CO₂ hydrogenation tests

CO₂ Circle Lab

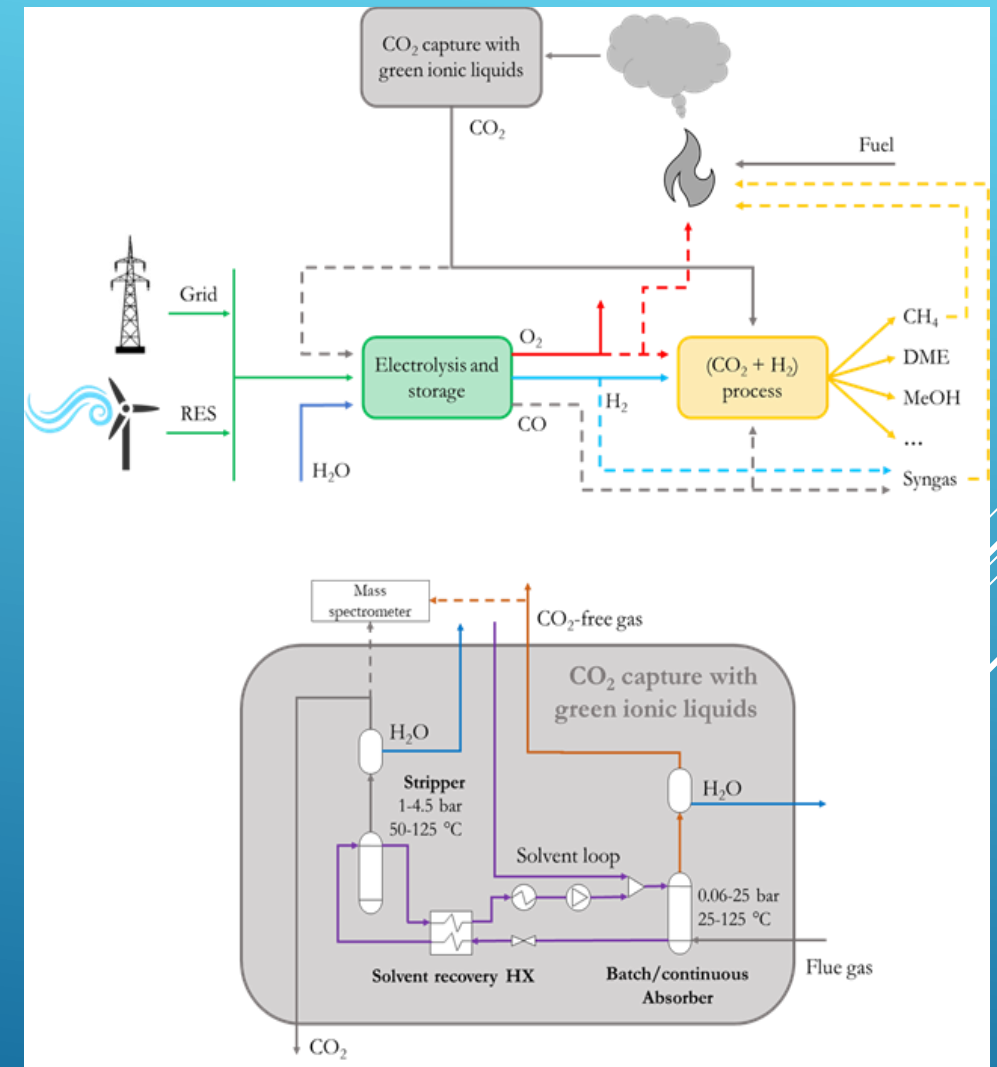
CO₂ Circle Lab



CO₂ recovery

CO₂ Capture

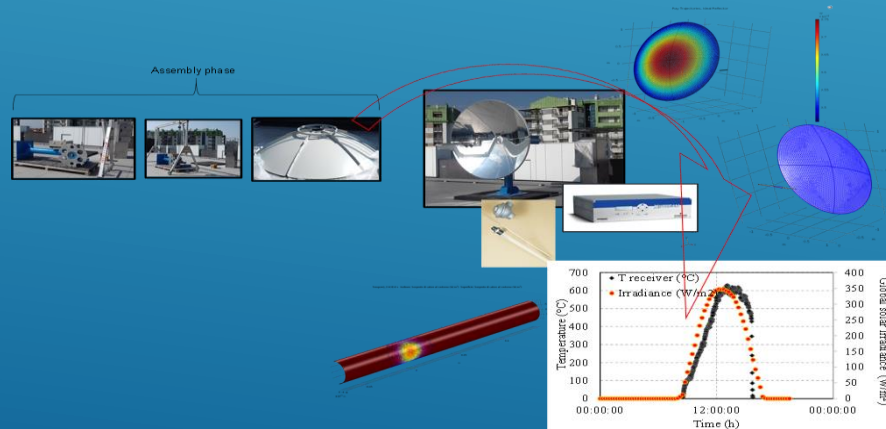
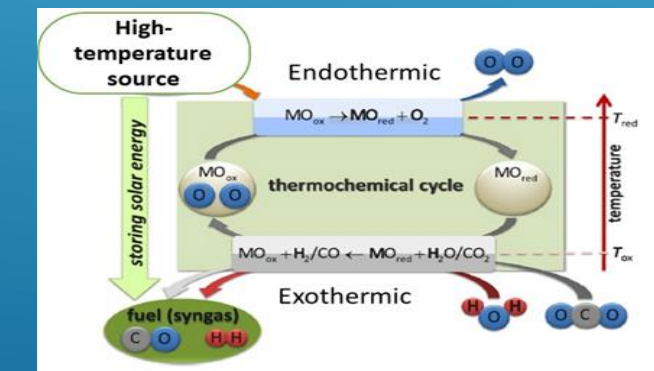
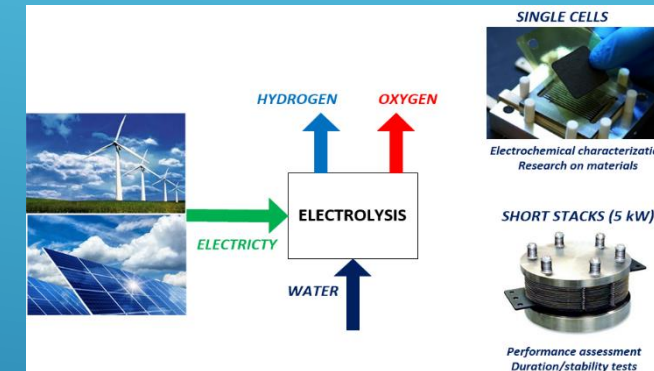
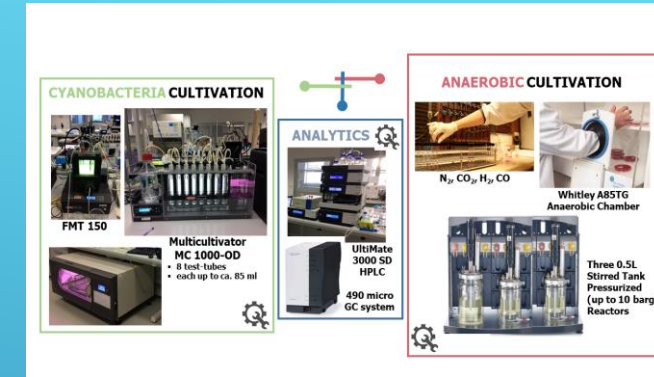
- Bench for the study of CO₂ absorption and release in liquid systems (HEL)
- Measurement bench for gas permeation (in particular CO₂) in membranes
- CO₂ recovery test bench for absorption in ionic liquids (synthesis and characterization)
- CO₂ recovery test bench for absorption in ionic liquids (test)
- Benches for ultrafiltration and centrifugation of materials deriving from biomass treatment processes, for recovery of useful materials and CO₂ recovery



H2 for CO2 re-utilization

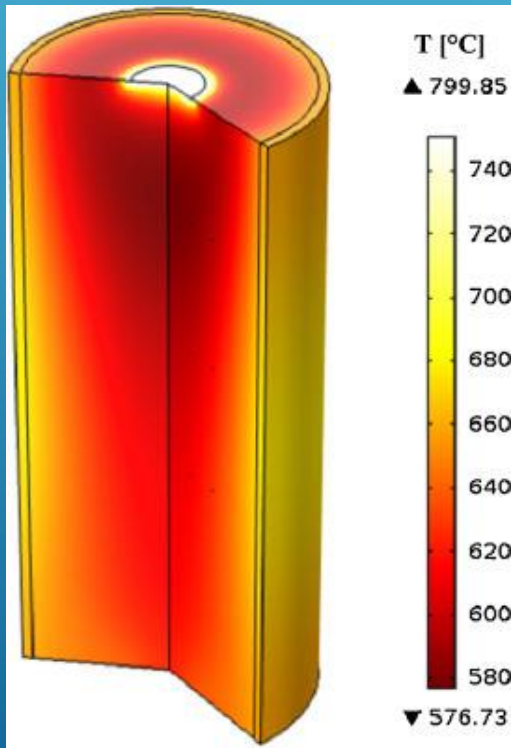
Hydrogen for CO2 re-utilization

- Test benches for photo / electro, thermo-activated CO2 reduction and chemical composition analysis
- CO2 and H2O reduction benches for thermo-catalytic hydrogenation
- Benches for H2 production by electrochemical way (high and low temperature) for CO2 hydrogenation
- Benches for thermo-catalytic processes for power-to-fuels processes and power-to-chemicals processes from CO2
- Benches for direct H2O / CO2 reduction in syngas by chemical looping
- Modular and high precision anaerobic cultivation of bacteria

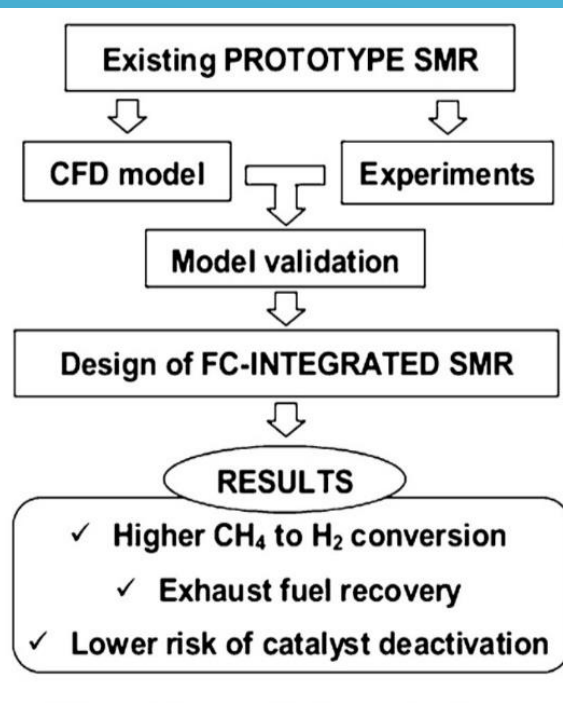
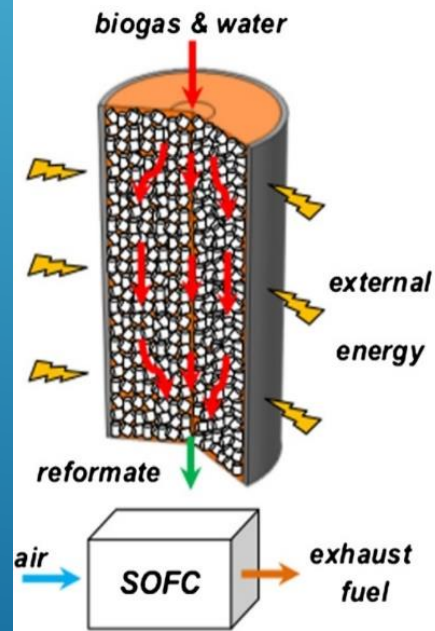


Modelling

From kinetic to CFD to dynamic modelling

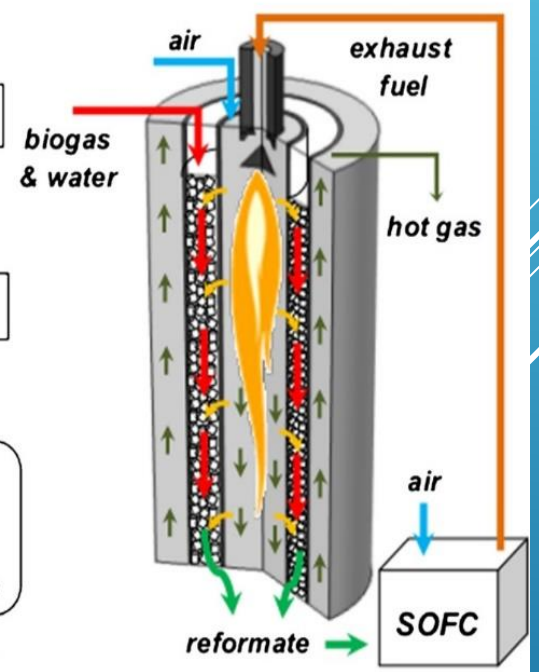


SMR PROTOTYPE



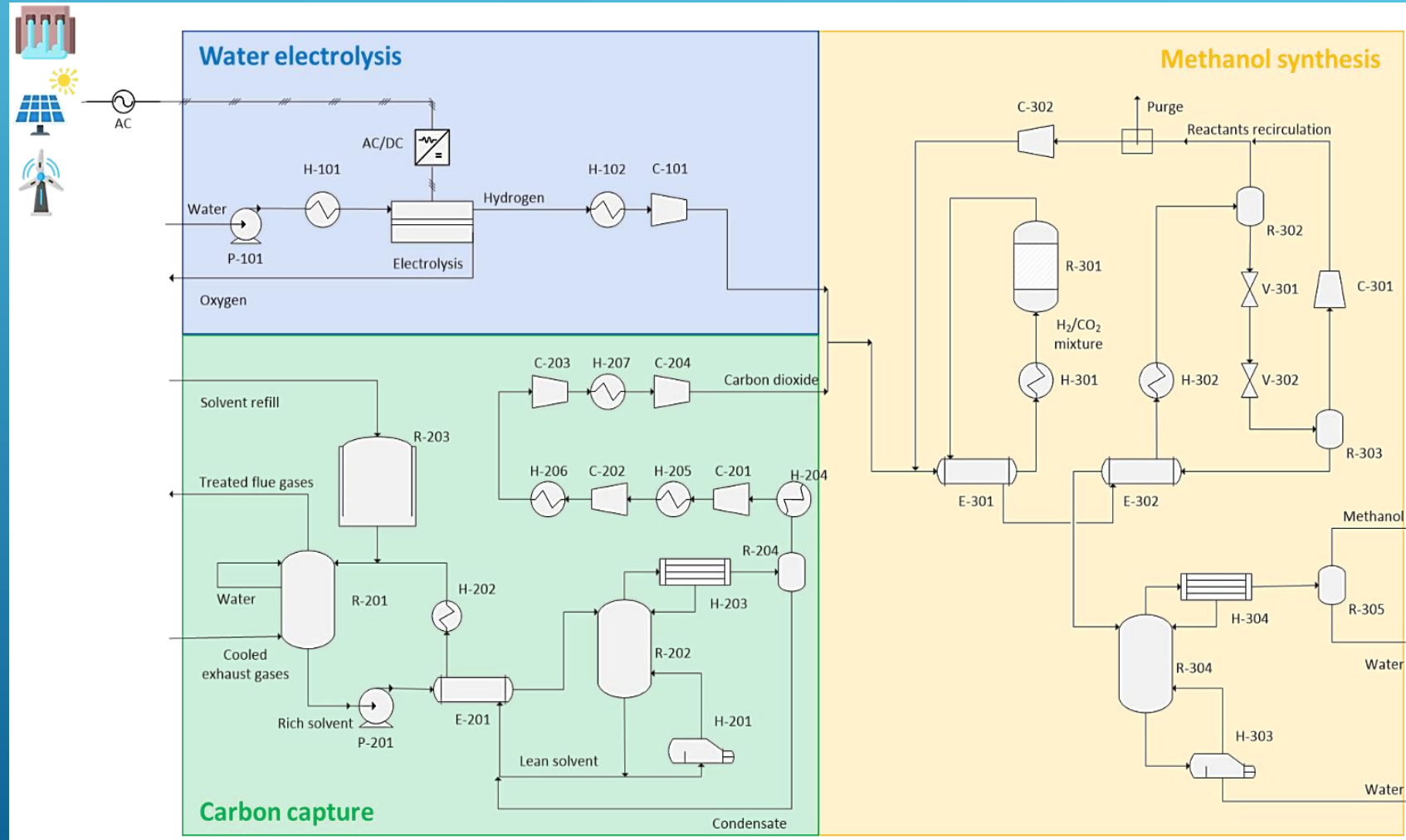
SMR = Steam - Methane - Reformer

FC-INTEGRATED SMR



System analysis

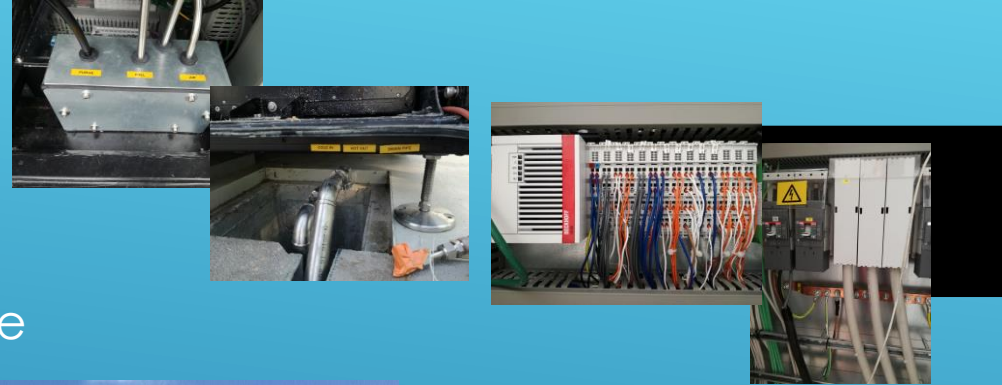
Modelling, system analysis and optimization of complete processes, and economic assessment of the complete value chain





Industrial size FC plants

- ▶ High electrical efficiency (> 55 %)
- ▶ Thermal recovery at 220°C
- ▶ Zero pollutants emissions
- ▶ Fuel flexibility
- ▶ Black box for the end-user, easy to install&operate



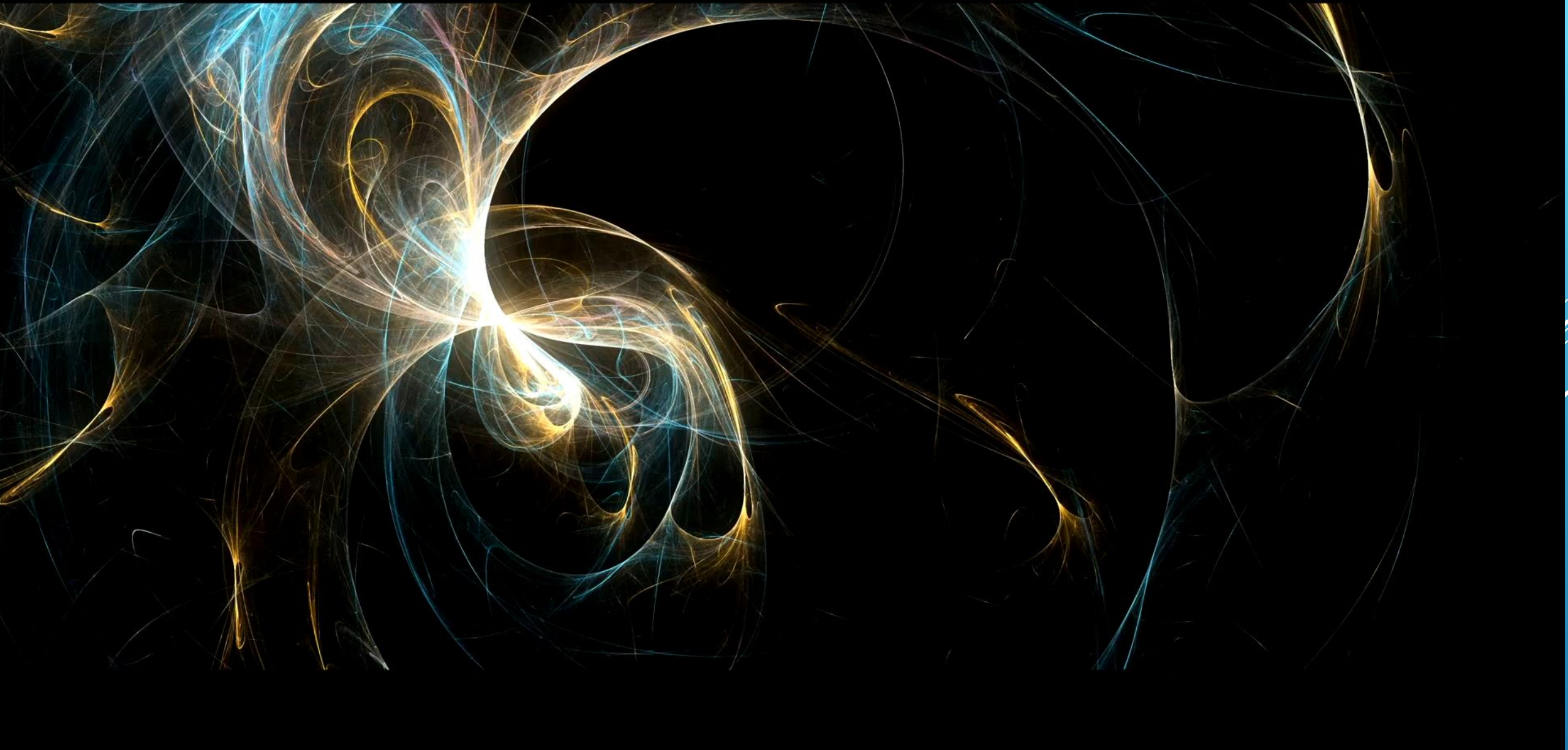
Inlet flows:

- Biogas
- Ambient air
- Compressed air (only for start-up)
- NH mix purge gas (for standby)



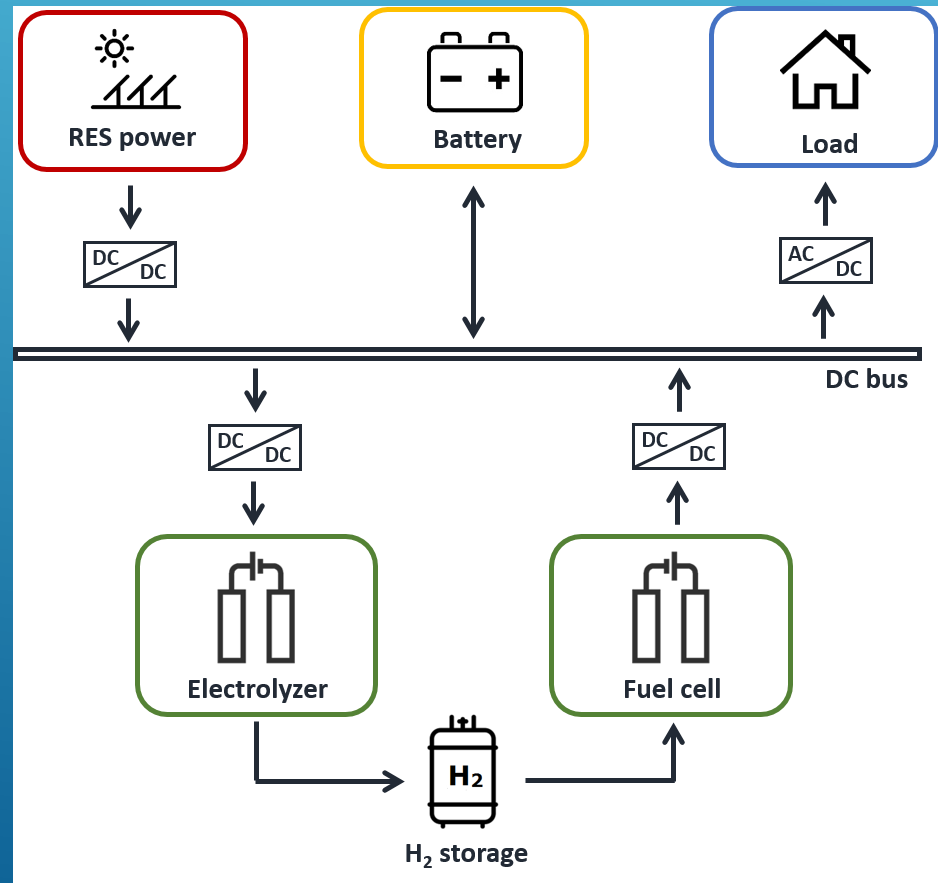
Outlet flows:

- Electrical power
- Thermal power
- Exhaust gas (CO₂ and H₂O only)



H2-based power-to-power systems

General configuration of a hybrid stand-alone P2P system



- **Electrolyzer:** converting the excess of RES power into H₂
- **Fuel cell:** re-converting the stored H₂ into electricity when a RES power deficit occurs
- **Battery:** support for the system operation and daily energy buffer
- **Converters:** to make the different sub-systems to exchange the correct amount of energy





OBJECTIVE

VALIDATE AND DEMONSTRATE FUEL CELL BASED COMBINED HEAT AND POWER SOLUTIONS (MINI FC-CHP SYSTEMS) IN THE MID-SIZED POWER

RANGES OF
10-12KW
20-25KW AND
50-60KW

CONSORTIUM

THE **42** MONTHS PROJECT
(2018-2021)

HAS A BUDGET OF EUR 10.2 MILLION AND HAS BEEN GRANTED EUR 7.4 MILLION UNDER THE EU'S HORIZON 2020 PROGRAMME.

THE CONSORTIUM CONSISTS OF

- VTT (FINLAND)
- CONVION OY (FINLAND)
- SUNFIRE GMBH (GERMANY)
- SOLIDPOWER SPA (ITALY)
- POLITECNICO DI TORINO (ITALY)
- BLUETERRA (THE NETHERLANDS)
- HTCERAMICS SA (SWITZERLAND)



INNOVATION

MINI FC-CHP SYSTEMS
FOR COMMERCIAL APPLICATIONS

23 UNITS WITH A TOTAL POWER OUTPUT OF AT LEAST **450KW**

COMSOS TARGET FOR ELECTRICAL EFFICIENCY IS **MORE THAN 50%** AND OVERALL EFFICIENCY OVER 90%.

LIFETIME MORE THAN **10** YEARS, DURABILITY MORE THAN **90%** ACHIEVED DURING COMSOS PROJECT.

THE AVERAGE CONSUMPTION OF A 350 M2 FAST FOOD IS 305 MWH/Y ELECTRICITY AND 205 MWH/Y HEAT.

A 50 KWE SOFC SYSTEM CAN COVER **94%** OF THE ELECTRICAL LOAD AND **70%** OF THE THERMAL LOAD WITH A PRIMARY ENERGY SAVING OF **200 MWH/Y (-28%)** AND A CO2 SAVING OF **11.6 TONS CO2** PER YEAR.

Infraserv Höchst:
CO₂ stream from Höchst plant



CO₂

H₂



FT-product

Ineratec & VTT:

Mobile synthesis unit for FT

H₂ from Höchst:
By-product from a
chemical production
plant

CUSTOMER PRODUCTS

Coatings

Inks and paints



ALTANA:
Product formulation



Bottles



POLITECNICO DI TORINO



CO₂ Circle Lab

H2@POLITO

